

STATE OF WASHINGTON DEPARTMENT OF ECOLOGY

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August 13, 2013

13-NWP-082

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Re: United States Department of Energy's Letter 13-ESQ-0050, Dated July 3, 2013, "Class 1 Modifications to the Hanford Facility Resource Conservation and Recovery Act Permit (Permit), Quarter Ending June 30, 2013"

Dear Ladies and Gentlemen:

The Department of Ecology (Ecology) reviewed the referenced letter and enclosures to confirm that all Class 1 Modifications and Class ¹1 Modifications to the Permit for the quarter ending June 30, 2013, were identified, reviewed, and approved.

Listed on this letter for the modifications are page numbers of the Hanford Facility RCRA Permit Modification Notification Forms, unit groups in the Permit being modified, class of the modifications, and summaries of the modifications. These are in the enclosures of the referenced letter.

400 Area Waste Management Unit (400 Area WMU)

The following modifications to the 400 Area WMU, Part III, Operating Unit Group 16 are approved:

Page 2 of 3	Hanford Facility RCRA Permit III.16 Conditions	Class 1
Page 3 of 3	Addendum G, Training Matrix	Class 1

The modifications to the 400 Area WMU, dated May 13, 2013, changes one date in the list of addenda and changes one job title in the training matrix from "Supervisor" to "Manager." This change does not affect the amount of training provided to employees.

Integrated Disposal Facility (IDF)

The following modifications to the IDF, Part III, Operating Unit Group 11 are approved:

anford Facility RCRA Permit III.16 Conditions	Close 1
emore recently restore retime in to consider	Class 1
hapter 3.0, Section 3.1	Class 1
hapter 3.0. Section 3.2	Class 1
hapter 3.0, Section 3.3	Class 1
hapter 3.0, Section 3.4.1	Class 1
hapter 3.0, Section 3.4.1.1	Class 1
hapter 3.0, Section 3.4.1.2.1	Class 1
hapter 3.0, Section 3.4.1.2.2	Class 1
hapter 3.0, Section 3.4.1.3	Class 1
hapter 3.0, Section 3.4.1.4.1	Class 1
hapter 3.0, Section 3.4.2	Class 1
hapter 3.0, Section 3.4.3	Class 1
hapter 3.0, Section 3.4.9	Class 1
hapter 3.0, Section 3.4.10	Class 1
hapter 3.0, Section 3.4.11	Class 1
hapter 3.0, Section 3.6	Class 1
hapter 3.0, Section 3.7	Class 1
	hapter 3.0. Section 3.2 hapter 3.0. Section 3.3 hapter 3.0. Section 3.4.1 hapter 3.0. Section 3.4.1.1 hapter 3.0. Section 3.4.1.2.1 hapter 3.0. Section 3.4.1.2.2 hapter 3.0. Section 3.4.1.3 hapter 3.0. Section 3.4.1.4.1 hapter 3.0. Section 3.4.2 hapter 3.0. Section 3.4.2 hapter 3.0. Section 3.4.2 hapter 3.0. Section 3.4.3 hapter 3.0. Section 3.4.10 hapter 3.0. Section 3.4.11 hapter 3.0. Section 3.4.11 hapter 3.0. Section 3.6

The modifications to the IDF, dated June 24, 2013, are administrative and include changes to correct formatting errors, sections numbers, dates, and to remove reference information for documents not cited in the issued Permit.

Liquid Effluent Retention Facility and 200 Area Effluent Treatment Facility (LERF/ETF)

The following modification to LERF/ETF, Part III, Operating Unit Group 3 is approved:

				1
Page 2 of	of 2	Hanford Facility RCRA Permit III.3 Conditions	Class 1	

The modification, dated June 25, 2013, changes dates in the list of addenda for the LERF/ETF associated with a recently approved Class 2 Permit Modification.

242-A Evaporator

The following modifications to the 242-A Evaporator, Part III, Operating Unit Group 4 are approved:

Page 2 of 5	Hanford Facility RCRA Permit III.4 Conditions	Class 1
Page 3 of 5	Chapter 4.0, Section 4.1.3	Class 1
Page 4 of 5	Chapter 4.0, Figure 4.2	Class 1
Page 5 of 5	Chapter 11.0, Section 11.2.3	Class 1

The modifications to the 242-A Evaporator, dated June 26, 2013, concern isolating and by-passing a feed sampler from the system. They do not change the sampling process or requirements of the Permit described in the waste analysis plan for the treatment process of the 242-A Evaporator. The modifications include administrative changes to addend titles and dates as well as text and figure changes in the process information section. In addition, the closure plan was modified to specifically identify the need to address the feed sampler during unit closure.

Waste Treatment Plant (WTP)

The following modifications and Permit Equivalency Notices to the WTP, Part III, Operating Unit Group 10 are approved:

24590-HLW-PCN-ENV-11-007, Class 1 Modification

The modification was approved on April 18, 2013, and updates the Corrosion Evaluation 24590-HLW-N1D-HDH-00003, Revision 8, for the High Level Waste HDH-VSL-00002 and HDH-VSL-00004 Canister Decon Vessels in Appendix 10.9.

24590-LAW-PCN-ENV-13-001, Class ¹1 Modification

The modification was approved on April 18, 2013, and updates the *IQRPE Structural Integrity Assessment Report For LAW LVP HEPA Filter Housings (LVP-HEPA-00001A/2A/3A and -00001B/2B)* in Appendix 9.11.

24590-HLW-PCN-ENV-12-002, Class ¹1 Modification

The modification was approved on April 23, 2013, and updates four P&IDs for the HLW Melter Offgas Treatment Process System in Appendix 10.2.

24590-WTP-PCN-ENV-12-004, Class ¹1 Modification

The modification was approved on April 29, 2013, and updates the *River Protection Project – Waste Treatment Plant Engineering Specification for Maintenance Decontamination Equipment* (24590-WTP-3PS-HD00-T0001, Revision 4) in Appendix 7.7.

24590-PTF-PCN-ENV-10-035, Class ¹1 Modification

The modification was approved on May 8, 2013, and updates Mechanical Data Sheets and Equipment Assembly Drawings for the Pretreatment Facility Ultrafiltration Feed Vessels UFP-VSL-00002A and UFP-VSL-00002B in Appendix 8.6.

24590-PTF-PCN-ENV-09-001, Class 1 Modification

The modification was approved on May 8, 2013, and updates the Mechanical Data Sheets for the Pretreatment Facility Cesium Nitric Acid Recovery Process System in Appendix 8.6. The modification also removes a Mechanical Data Sheet for the Pulse Jet Ventilation System, which addressed a vessel that was removed from the design.

24590-LAB-PEN-ENV-13-0001, Permit Equivalency Notice

The Permit Equivalency Notice was approved on May 31, 2013, and updates the Permit Process Flow Diagram 24590-LAB-M5-V17T-00029 in Appendix 11.1.

24590-LAW-PEN-ENV-12-0001, Permit Equivalency Notice

The Permit Equivalency Notice was approved on May 31, 2013, and updates the *IQRPE Structural Integrity Assessment Report for LAW LVP Activated Carbon Bed Adsorbers (LVP-ADBR-00001A/B)*. 24590-CM-HC4-HXYG-00240-02-00001, Revision 00A, in Appendix 9.11.

24590-LAW-PCN-ENV-11-008, Class 1 Modification

The modification was approved on June 4, 2013, and updates the *LAW Vitrification Building General Arrangement Plan at EL. 48 -0,* " 24590-LAW-P1-P01T-00005, Revision 4. The Hanford Facility RCRA Permit Modification Notification Form identifies this change as a Class ¹1 Modification. However, it was subsequently determined to be a Class 1 Modification, and Ecology's approval letter (13-NWP-059) identifies it as such.

24590-PTF-PCN-ENV-12-007, Class ¹1 Modification

The modification was approved on June 5, 2013, and updates Piping and Instrumentation Diagrams (P&ID) for the following systems in Appendix 8.2. The modification also removes a P&ID for vessel CXP-VSL-00001.

- Cesium Ion Exchange Process System.
 - Vessel CXP-VSL-00004.
- Waste Feed Evaporation Process System.
 - Evaporator Feed Vessels (FEP-VSL-00017A and FEP-VSL-00017B).
 - Evaporator Feed Pump (FEP-PMP-00007A).

- Feed Vessel Bubbler.
- Reboilers (FEP-RBLR-00001A and FEP-RBLR-00001B).
- Plant Service Air System Utility Services Racks (PSA-RK-00021 and PSA-RK-00022).
- Pulse Jet Mixers (FEP-PJM-00001 through FEP-PJM-00015 and FEP-PJM-00017).
- Utility Services Plant Wash Rack (PWD-RK-00002).

If there are any questions, please contact Andrea Prignano, Site-wide Dangerous Waste Permit Coordinator, at andrea.prignano@ecy.wa.gov or (509) 372-7911.

Sincerely,

Suzanne Dahl

Tank Waste Treatment Section Manager

Nuclear Waste Program

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